

# Modules

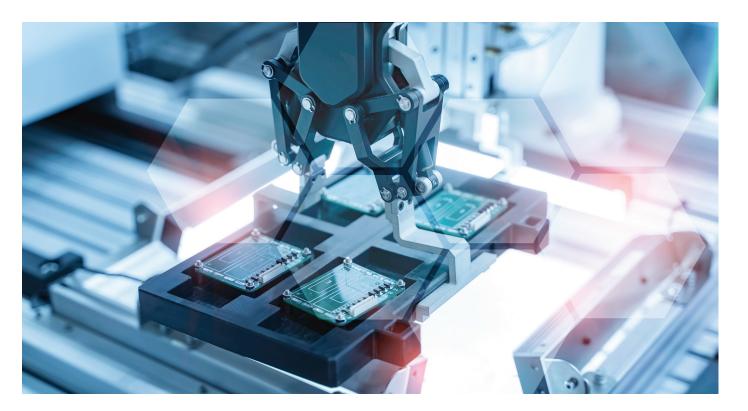
PCB Mountable Servo & Stepper Drives











opley Controls delivers high-performance motion solutions to a wide range of industries including semiconductor, life sciences, mobile robot, automated assembly and COTS military. An ISO 9001:2015 company, Copley produces products of the highest quality in state-of-the-art manufacturing facilities in the U.S. and China. Copley drives carry a full two-year warranty.

With over 35 years of experience in OEM partnerships, Copley's application team combines with R&D to deliver world-class, highly responsive support. Our global commitment is backed with sales offices and local technical resources in the U.S., Europe and Asia.

From networked servo and stepper drives to traditional torque amplifiers, Copley has the solution for your system architecture. Both AC- and DC-powered drives with flexible packaging options are offered in the 100 W to 6 kW power range. They provide a comprehensive range of motor feedback interfaces, advanced tuning and commutation algorithms that maximize motor performance.

Ruggedized versions of select servo drives are available for COTS military applications. Built to withstand extremes of temperature and vibration with conformal coating for humidity tolerance, the Copley R-Series delivers reliable performance in the harshest environments.

# **Modules (Servo & Stepper)**

Modules are pin versions of Copley panel drives. The OEMs can select the required interface circuits and connectors to mount on their own PCBs. Copley provides development kits, PCB layout reference designs, customized hardware, firmware and software to help expedite the development cycle.

#### **Feedback**

Digital incremental encoder and Halls are the standard interface on servo drives with position mode capability. Optional features include Sin/Cos encoders and Resolvers. Firmware incorporates a wake-and-wiggle algorithm for commutation without Halls. Copley Plus drives are available with a growing range of open standard absolute encoder interfaces including BiSS, SSI, Absolute A and EnDat.

# **Configuration & Control Software**

Copley drive configuration software, CME is highly intuitive and incorporates powerful diagnostic tools. An easy-to-use Indexer is built in.

Network software tools make multi-axis control system commissioning fast and simple. Proven Copley source code for the control and management of both EtherCAT and CANopen networks facilitates application implementation. Migration from CANopen to EtherCAT is straightforward and seamless.

# **Networking Software**

Copley distributed control software makes system commissioning fast and simple. The development of low-level code to control CANopen or EtherCAT network is eliminated. All network management is accomplished with a few simple commands linked into your application program.

Copley supports two development environments. Copley Motion Libraries (CML) source code can be complied with a C++ application program for CANopen and EtherCAT. Copley Motion Objects (CMO) for CANopen is a .Net® assembly that can be used by Visual Studio® or any program supporting the .Net® framework.

# **The Copley PLUS Advantage**

PLUS drives support EtherCAT or CANopen and offer expanded feedback options. Multi-axis versions deliver the lowest cost per node. PLUS drives feature high-resolution A/D converters for optimal current control as well as fast, hardware-based position capture and set point trigger output.

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# Technology Edge Field Oriented Control

- · Optimal orientation of magnetic field
- Motors run faster and cooler

#### **Servo & PWM Performance**

- High-bandwidth nested loops
- Biguad filter for notch or low pass filters
- High-efficiency dynamic PWM

#### Stepper Technology

- Smooth, low audible noise
- Precision Microstepping, low resonance
- Servo mode for closed loop control
- Detent torque compensation

# **Design Standards**

- UL/IEC 61010-1, 3rd Edition
- UL/IEC 61800-5-1
- UL/IEC 61800-5-2
- IEC 61800-3
- EN 55011
- EN 61000-6-1

# **STO (Safe Torque Off)**

The STO capability of PLUS module drives eliminates the expensive contactors and complex wiring traditionally used in safety-critical applications. STO provides two drive enable inputs, facilitating system conformance to SIL 3 (IEC 61800-5-2) and Category 3 PL d (ISO 13849-1).





#### Nano Module (Servo)

The Nano series of digital servo drives delivers unparalleled precision and control. Packed with cutting-edge technology, this extremely compact servo drive deliveries exception performance, enabling



Nano NES

seamless integration into your automation systems and unlocks new levels of efficiency and flexibility.

#### **Control Modes**

- PVT, PT, CSP, CSV, CST, CSTCA
- · Camming, Gearing, Indexer, Point-to-Point
- Position, Velocity, Torque

#### **Command & Communication**

- EtherCAT (NES)
- CANopen (NPS)
- RS-232, ASCII & Serial Binary
- Step/Direction, Step Up/Step Down
- ±10V Position/Velocity/Torque
- PWM Velocity/Torque
- Master Encoder (Camming/Gearing)

#### Feedback

- · Incremental encoder (digital quad A/B)
- Digital Halls
- BiSS-C Unidirectional, SSI Absolute
- Dual Feedback

#### **Functional Safety**

• STO

#### I/O

- 6 inputs. 4 outputs
- 1, 12-bit analog input

#### **Dimensions (mm)**

- N\*S: 35 x 30 x 23.4
- N\*S-Z: 35 x 47 x 33.6

	MODEL	<b>V</b> DC	lc	le.
NES, NPS	N*S-090-10	9-90	5	10
	N*S-090-70	9-90	35	70
	N*S-180-10	20-180	5	10
	N*S-180-30	20-180	15	30

\*Indicates E for EtherCAT and P for CANopen Note: Add -Z for the EZ board option or -D for development board option.

# Accelnet<sup>PLUS</sup> Module (Servo)

AccelnetPLUS Modules deliver high performance in compact PCBmounted packages. EtherCAT and CANopen versions are available. Multi-axis models deliver optimal cost per node.



Accelnet PLUS AFV

Higher-resolution current loops enable Accelnet PLUS to meet the needs of the most demanding applications.

#### **Control Modes**

- PVT. PT. CSP. CSV. CST. CSTCA
- · Camming, Gearing, Indexer, Point-to-Point
- Position, Velocity, Torque

#### **Command & Communications**

- EtherCAT (AEM, AE2, AEV)
- CANopen (APM, AP2, APV)
- RS-232 ASCII & Serial Binary
- Step/Direction, Step Up / Step Down • ±10 V Position/Velocity/Torque
- PWM Velocity/Torque
- Master encoder

#### Feedback

- Incremental Encoder & Digital Halls
- · BiSS, SSI, Absolute A, EnDat encoders
- Analog Sin/Cos encoder
- Aux. encoder / encoder out
- Dual absolute (AEV, APV)

#### **Functional Safety**

· STO: AEV, APV

#### I/O

- 7-20 inputs, 6-7 outputs
- 1-2, 12-bit Analog inputs (A\*M, A\*2)
- 1, 16-bit analog input (A\*V)

#### Dimensions: mm (in)

- A\*M 77 x 59 x 20 (3.0 x 2.3 x 0.8)
- A\*2 114 x 73 x 20 (4.5 x 2.9 x 0.8)
- A\*V 64 x 41 x 27 (2.5 x 1.6 x 1.1)

	MODEL	<b>V</b> DC	lc	ĺР
AEM, APM	A*M-090-06	14-90	3	6
	A*M-090-14	14-90	7	14
	A*M-090-30	14-90	15	30
AE2, AP2 2-Axis	A*2-090-06	14-90	3	6
	A*2-090-14	14-90	7	14
	A*2-090-30	14-90	15	30
AEV, APV Micro	A*V-090-14	9-90	7	14
	A*V-090-30	9-90	15	30
	A*V-090-50	9-90	25	50
	A*V-090-50-C	9-90	50	50
	A*V-180-10	20-180	5	10
	A*V-180-20	20-180	10	20

<sup>\*</sup> Indicates E for EtherCAT and P for CANopen.

### Accelnet Module (Servo)

Accelnet Modules are available in compact DC-powered PCB-mounted packages for optimal OEM flexibility. Control interfaces include CANopen as well as traditional analog commands. Incremental encoder feedback is available.





#### **Control Modes**

- PVT. PT
- Camming, Gearing, Indexer, Point-to-Point
- Position, Velocity, Torque

#### **Command & Communications**

- CANopen
- RS-232, ASCII & Serial Binary
- Step/Direction, Step Up / Step Down
- ±10 V Position/Velocity/Torque
- PWM Velocity/Torque
- Master encoder

#### Feedback

· Incremental Encoder & Digital Halls

# Advanced Feature Set (ACK HC) /AFS/

- Fast indexer, CSP (Cyclic Synchronous Position)
- 32-bit floating point multi loop filters
- Frequency analysis tools
- BiSS-C Unidirectional, SSI Absolute

#### I/O

- 9 inputs, 2-3 outputs
- 1, 12-bit Analog input

#### Dimensions: mm (in)

- ACM 102 x 69 x 25 (4.0 x 2.7 x 1.0)
- ACK 64 x 41 x 21 (2.5 x 1.6 x 0.8)

	MODEL	<b>V</b> DC	lc	<b>I</b> P
ACM	ACM-055-18	20-55	6	18
	ACM-090-09	20-90	3	9
	ACM-090-24	20-90	12	24
	ACM-090-60	20-90	30	60
	ACM-180-09	20-180	3	9
	ACM-180-20	20-180	10	20
ACK Micro	ACK-055-06	14-55	3	6
	ACK-055-10	20-55	5	10
	ACK-090-04	14-90	2	4
	ACK-090-08	20-90	4	8
<b>ACK</b> Micro HC	ACK-090-20	14-90	10	20
	ACK-090-30	14-90	15	30

# Argus<sup>PLUS</sup> Module (Servo)

Argus<sup>PLUS</sup> sets new levels of performance, connectivity and flexibility. EtherCAT and CANopen versions are available. A wide range of absolute encoders are supported. Both isolated and high-speed non-isolated I/O are provided.



Argus<sup>PLUS</sup> GEM

#### **Control Modes**

- PVT. PT. CSP. CSV. CST
- · Camming, Gearing, Indexer, Point-to-Point
- Position, Velocity, Torque

#### **Command & Communications**

- · EtherCAT (GEM)
- CANopen (GPM)
- RS-232 ASCII & Serial Binary
- Step/Direction, Step Up/Step Down
- ±10V Position/Velocity/Torque

#### **Feedback**

- Incremental Encoder & Digital Halls
- · BiSS, SSI, Absolute A, EnDat
- Analog sin/cos
- Aux encoder / encoder out
- Dual Absolute
- Resolver

#### **Functional Safety**

• STO

#### I/O

- 11 inputs, 9 outputs
- 1, 16-bit Analog input

#### Dimensions: mm (in)

• 78.7 x 60.1 x 23.4 (3.10 x 2.40 x 0.92)

	MODEL	<b>V</b> DC	lc	ĺР
GEM, GPM	G*M-055-60	9-55	30	60
	G*M-090-60	14-90	30	60





# M Series Module (Servo/Stepper)

M-Series PCB-mounted modules have the flexibility to drive both servo and stepper motors. EtherCAT and CANopen versions are available. The 3-axis M3 and 4-axis M4 deliver extremely low cost per node. Incremental encoder feedback is standard.

#### **Control Modes**

- PVT. PT. CSP. CSV. CST
- · Camming, Gearing, Indexer, Point-to-Point
- · Position, Velocity, Torque

#### **Command & Communications**

- EtherCAT (ME3, ME4)
- CANopen (MP3, MP4)
- RS-232 ASCII & Serial Binary
- Step/Direction, Step Up / Step Down
- ±10 V Position/Velocity/Torque
- PWM Velocity/Torque
- Master encoder

#### **Feedback**

- Incremental Encoder & Digital Halls
- · BiSS, SSI, Absolute A, EnDat encoders (M\*3)
- Analog Sin/Cos encoder (M\*3)
- Aux. encoder / encoder out (M\*3)

#### I/O

- Digital M\*3: 19 inputs, 6 outputs
- Digital M\*4: 24 inputs, 7-8 outputs
- Analog M\*3: 1, 12-bit input per axis

#### Dimensions: mm (in)

- **M\*3** 102 x 85 x 21 (4.0 x 3.4 x 0.8)
- **M\*4** 102 x 76 x 21 (4.0 x 3.0 x 0.8)

	MODEL	<b>V</b> DC	lc	ĺР
<b>ME3, MP3,</b> 3-Axis	M*3-090-10	14-90	5	10
<b>ME4, MP4,</b> 4-Axis	M*4-055-03	14-55	3	3

<sup>\*</sup> Indicates E for EtherCAT and P for CANopen.



M Series ME3



M Series ME4 & StepnetPLUS SE4

# **Integrated Servo Drive**

The Integrated EtherCAT Servo Drive is a single board connector designed for mounting on motors or in robotic joints. A center cut in the middle allows power and network cables to pass through.

#### **Control Modes**

- PVT. PT. CSP. CSV. CST
- · Camming, Gearing, Indexer, Point-to-Point
- · Position, Velocity, Torque

#### **Command & Communications**

- EtherCAT (IEL)
- CANopen (IPL)
- RS-232 ASCII and Serial Binary
- ±10 V position/velocity/torque command
- Master Encoder (Gearing/Camming)

# Advanced Feature Set AFS



- Fast indexer, CSP (Cyclic Synchronous Position)
- BiSS-C Unidirectional, SSI
- 32-bit floating point multi loop filters
- · Frequency analysis tools

#### Feedback

- Dual loop feedback
- · BiSS-C, Absolute Clock and data
- · Digital quad A/B encoder
- Digital Halls
- · Aux. encoder

- 2 inputs, 2 outputs
- 3 12-bit analog inputs

#### Dimensions: mm (in)

- I\*L 60 x 62 x 22.78 (2.36 x 2.44 x 0.9)
  - Center cut diameter: 20 (0.79)
  - Outer diameter: 64 (2.52)

	MODEL	<b>V</b> DC	lc	ĺР
IEL, IPL	I*L-060-15	14-60	7.5	15

<sup>\*</sup> Indicates E for EtherCAT and P for CANopen.



# **Stepnet PLUS Module (Stepper)**

Stepnet<sup>PLUS</sup> Modules deliver high performance in compact PCB-mounted packages. EtherCAT and CANopen versions are available. Multi-axis models provide optimal cost per node. Microstepping delivers smooth, low-resonance performance. In Servo Mode, with encoder feedback, stepper motors run quietly and can operate at higher speeds without stalling.

#### **Control Modes**

- PVT. PT. CSP. CSV. CST
- · Camming, Gearing, Indexer, Point-to-Point
- Position, Velocity, Torque (Servo Mode)
- Position (Microstepping)

#### **Command & Communications**

- EtherCAT (SEM, SE2, SE4)
- · CANopen (SPM, SP2, SP4)
- RS-232 ASCII & Serial Binary
- Step/Direction, Step Up / Step Down
- ±10 V Position/Velocity/Torque
- PWM Velocity/Torque
- Master encoder

#### Feedback

- Incremental encoder (S\*M, S\*2)
- · BiSS. SSI. Absolute A. EnDat encoders

#### 1/0

- Digital S\*M: 14 inputs, 6 outputs
- Digital S\*2: 26 inputs, 7 outputs
- Digital S\*4: 24 inputs, 8 outputs
- Analog S\*M, S\*2: 1-2, 12-bit inputs per axis

#### Dimensions: mm (in)

- **S\*M** 76 x 59 x 20 (3.0 x 2.3 x 0.8)
- **S\*2** 114 x 73 x 20 (4.5 x 2.9 x 0.8)
- S\*4 102 x 76 x 21 (4.0 x 3.0 x 0.8)

	MODEL	<b>V</b> DC	lc	l <sub>P</sub>
SEM, SPM	S*M-090-07	14-90	5	7
	S*M-090-10	14-90	10	10
<b>SE2, SP2,</b> 2-Axis	S*2-090-07	14-90	5	7
	S*2-090-10	14-90	10	10
<b>SE4, SP4</b> , 4-Axis	S*4-055-03	14-55	3	3



Accelnet<sup>PLUS</sup> AEM & StepnetPLUS SEM



& StepnetPLUS SE2

# **Stepnet Module (Stepper)**

The Stepnet Modules provide optimal OEM installation flexibility. Control interfaces include CANopen as well as traditional Step/Direction inputs. Microstepping delivers smooth, low-resonance performance. In Servo Mode. with encoder feedback, stepper motors run quietly and can operate at higher speeds without stalling.

#### **Control Modes**

- PVT. PT
- · Camming, Gearing, Indexer, Point-to-Point
- Position, Velocity, Torque (Servo Mode)
- Position (Microstepping)

#### **Command & Communications**

- CANopen
- RS-232, ASCII & Serial Binary
- Step/Direction, Step Up / Step Down
- ±10 V Position/Velocity/Torque
- PWM Velocity/Torque
- Master encoder

#### **Feedback**

Incremental encoder

#### I/O

- STM, STL: 12 inputs, 4 outputs
- STM: 1, 12-bit Analog input

#### Dimensions: mm (in)

- STM 102 x 69 x 25 (4.0 x 2.7 x 1.0)
- STL 64 x 41 x 16 (2.5 x 1.6 x 0.6)

	MODEL	<b>V</b> DC	lc	le.
STM	STM-075-07	20-75	5	7
STL Micro	STL-055-04	20-55	3	4.5
	STI-075-03	20-75	2	3



Accelnet ACK & Stepnet STL



Accelnet ACM & Stepnet STM





# FOR MORE INFORMATION

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